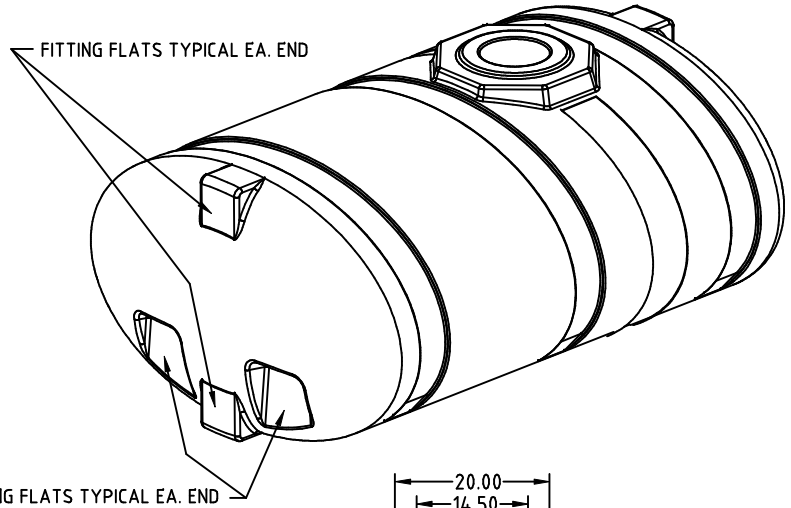
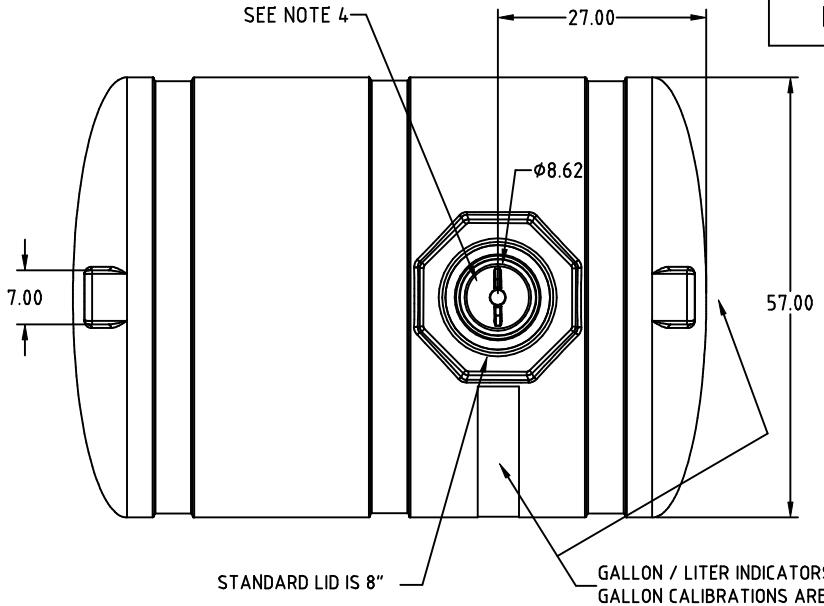
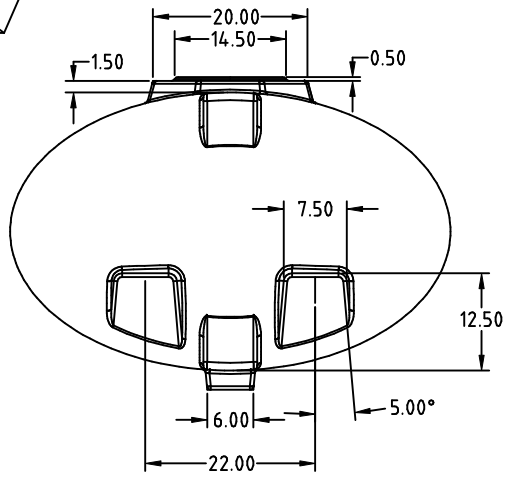
HE0500-57

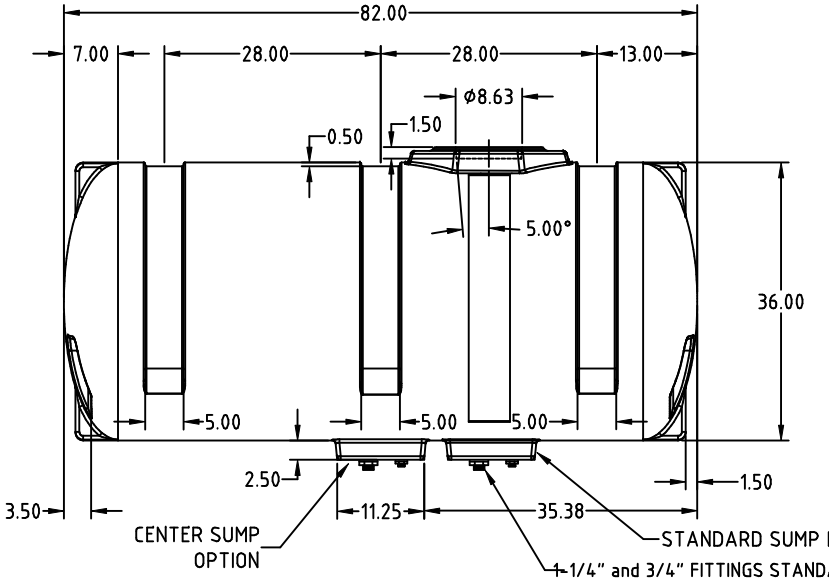
GENERAL NOTES:

1. USE .027 IN./IN. SHRINK ALLOWANCE
2. MOLD TO BE FULLY WELDED INSIDE AND STITCH WELDED OUTSIDE
3. CLAMPING TO BE WITH 1/2" X 1-1/2"
GRADE 8 BOLTS, GRADE 5 NUTS AND NUT HOLDERS.
4. LID RING RECESS TO HAVE KNIFE EDGE ON INSERT TO MINIMIZE TRIMMING.









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REV	DESCRIPTION	DATE	APPRD

ALL DIMENSIONS ARE IN DECIMAL INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED
± .5% @ 68° F

DRAWN / DATE
REH/4/16/01

APPRD. / DATE
REH/4/16/01

THIRD ANGLE PROJECTION
ANSI 14.5M

MATERIAL / SHOT WEIGHT			
M111	M134	U625	P938
	165		

NOTES:
1. .310 NOMINAL WALL

Ace Roto-Mold
A DIVISION OF DEN HARTOG INDUSTRIES, INC.

CLIENT / DESCRIPTION
ACE 500 GALLON ELLIPTICAL TANK

SCALE
N.S.

PART NO.
HE0500-57