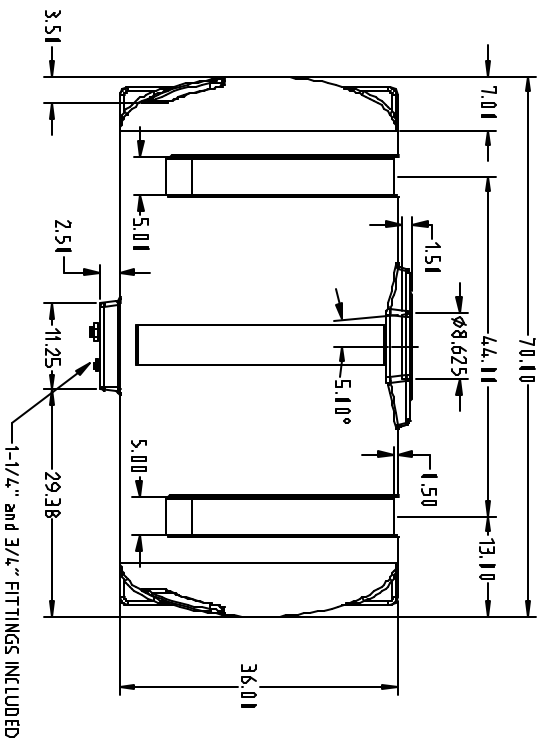
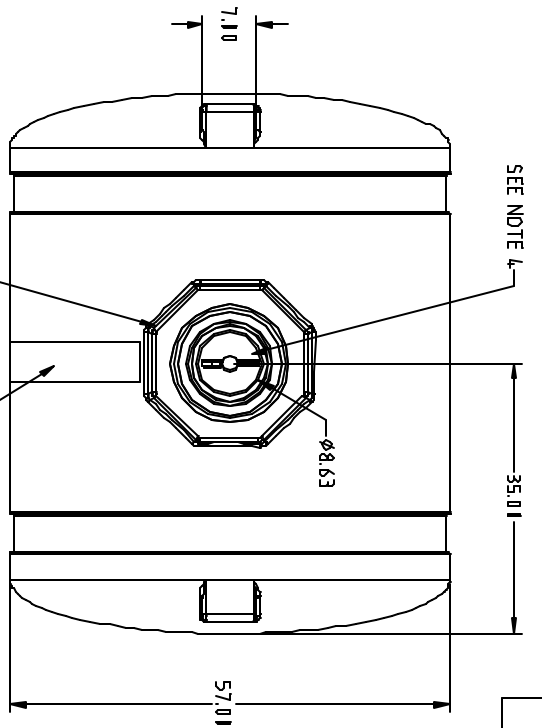
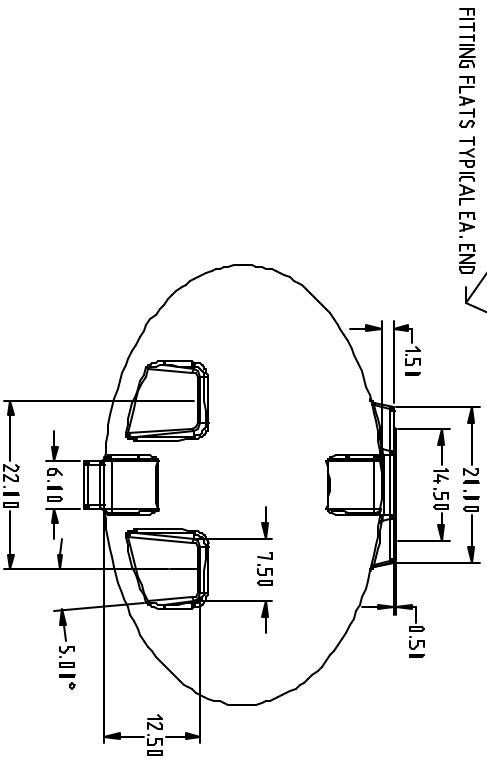
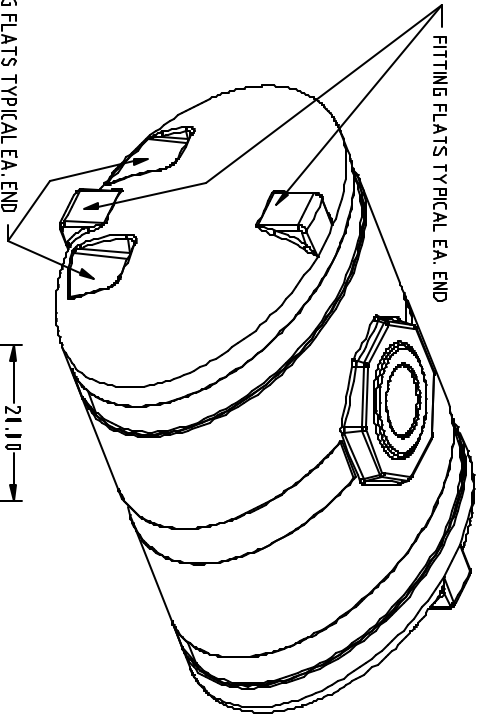



GENERAL NOTES:

1. USE .027 IN./IN. SHRINK ALLOWANCE
2. MOLD TO BE FULLY WELDED INSIDE AND STITCH WELDED OUTSIDE
3. CLAMPING TO BE WITH 1/2" X 1-1/2" GRADE 8 BOLTS, GRADE 5 NUTS AND NUT HOLDERS.
4. LID RING RECESS TO HAVE KNIFE EDGE ON INSERT TO MINIMIZE TRIMMING.



DRAWN / DATE		REH/4/16/01	
APPRD. / DATE		REH/4/16/01	
REV	DESCRIPTION	DATE	APPRD.

MATERIAL / SHOT WEIGHT		M111 M134 U625 P938	
NOTES:		1. .300 NOMINAL WALL	

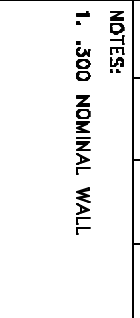


Ace Roto-Mold

 A DIVISION OF DEK HARTOG INDUSTRIAL INC.

CLIENT / DESCRIPTION
ACE 400 GALLON ELLIPTICAL TANK

ALL DIMENSIONS ARE IN DECIMAL INCHES
 TOLERANCES UNLESS OTHERWISE SPECIFIED
 + .5% @ 68° F



SCALE N.S.
 PART NO. HE0400-57

HE0400-57