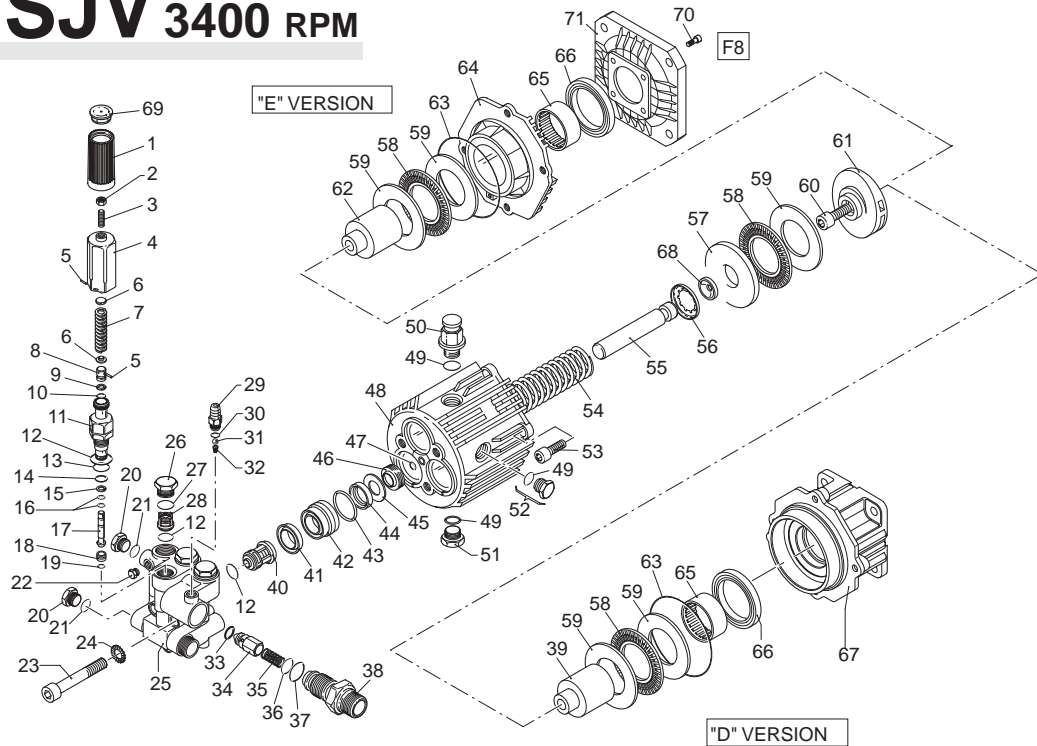


XJV & SJV 3400 RPM



Pos.	Code	Description	Qty.
1	1981780	Adjusting cap cover	1
2	1980300	Nut	1
3	1540560	Adjusting screw	1
4	1980390	Adjusting cap	1
5	1080070	Pin	2
6	1980220	Spring plate	2
7	1271070	Spring	1
8	1080041	Upper piston	1
9	1080401	Back-up ring	1
10	1080250	O-Ring	1
11	1980210	Piston guide	1
12	880830	O-Ring	7
13	740290	O-Ring	1
14	800560	O-Ring	1
15	1271170	Back-up ring	1
16	1080190	O-Ring	2
17	1271160	Lower piston	1
18	1980200	Piston seat	1
19	1470210	O-Ring	1
20	880581	Plug 1/4G	2
21	820510	O-Ring	2
22	620301	Plug 1/8G	1
23	1980310	Head bolt (443 in/lbs)	3
24	650530	Washer	3
25	1980020	Pump head	1
26	1260162	Valve cap (443 in/lbs)	3
27	960160	O-Ring	3
28	1269050	Discharge valve	6
29	1560490	Injector barb	1
30	480480	O-Ring	1
31	1250280	Ball	1
32	1560520	Spring	1
33	1460430	O-Ring	1
34	1540170	Shutter valve	1
35	1080091	Spring	1
36	394280	O-Ring	1
37	1200690	O-Ring	1
38	1270140	Chemical injector	1
39	1980100	Crankshaft	1
40	1989050	Inlet valve	3
41	1342761	High pressure packing	3
42	1980180	Piston guide	3

Pos.	Code	Description	Qty.
43	770130	O-Ring	3
44	1260440	Low pressure seal	3
45	1980170	Seal retainer	3
46	1980410	Oil seal	3
47	770090	O-Ring	1
48	1980010	Crankcase body	1
49	740290	O-Ring	3
50	1980380	Vented oil cap	1
51	1980740	Brass plug	1
52	1980290	Sight glass	1
53	180030	Bolt (228 in/lbs)	4
54	1981140	Plunger spring	3
55	1980140	Plunger	3
56	1980150	Plunger spring retainer	3
57	1980130	Plunger plate	1
58	1980250	Thrust bearing	2
59	1980240	Bearing race	3
60	850370	Bolt	1
61	1980080	Wobble plate	1
62	1980070	Wobble plate	1
63	1980060	Wobble plate	1
64	1980050	Wobble plate	1
65	1980110	Crankshaft	1
66	1980340	O-Ring	1
67	1980040	Crankcase cover	1
68	1980230	Roller bearing	1
69	480671	Oil seal	1
70	1981510	Flange	1
71	1981130	Plunger shoe	1
71	1981770	Adjusting cap plug	1
71	651000	Bolt	4
71	1320060	Motor flange	1

Legend

For ○	For □	For ▼
XJV2G15D	XJV2.5G15D	XJV3G15D
XJV2G15E	XJV2.5G15E	XJV3G20D
XJV2G20D	XJV2.5G20D	XJV3G20E
	XJV2.5G22D	XJV3G22D
For ◆	For ●	For ■
XJV3.5G22D	SJV2G25D	SJV2.5G25D
For ▲	For ★	
SJV3G25D	SJV3.5G22D	
SJV3G27D	SJV3.5G25D	

Repair Kits

Water Seals	Valves	Pistons	Oil Seals
Kit 2798	Kit 2869	Kit 2596 ○□▼◆	Kit 2797
Kit 2513 ●■▲★			
Pos. Qty.	Pos. Qty.	Pos. Qty.	Pos. Qty.
41 3	12 7	55 3	46 3
43 3	28 3		47 1
44 3	40 3		66 1
45 3			
O-Rings			Unloader
Kit 2799			Kit 2858
Pos. Qty.	Pos. Qty.	Pos. Qty.	Pos. Qty.
9 1	16 2	32 1	1-19 1
10 1	19 1	33 1	
12 7	21 2	36 1	
13 1	27 3	37 1	
14 1	30 1	49 3	
15 1	31 1	63 1	