

Series P200A-18mm versions

Triplex Ceramic
Plunger Pump
Operating Instructions/
Repair and Service
Manual



For Models:

P217

P218

P219

P220

P221

P227

P230



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Updated 6/03

INSTALLATION INSTRUCTIONS

Installation of the Giant Industries, Inc., pump is not a complicated procedure, but there are some basic steps common to all pumps. The following information is to be considered as a general outline for installation. If you have unique requirements, please contact Giant Industries, Inc. or your local distributor for assistance.

1. The pump should be installed flat on a base to a maximum of a 15 degree angle of inclination to ensure optimum lubrication.
2. The inlet to the pump should be sized for the flow rate of the pump with no unnecessary restrictions that can cause cavitation. Teflon tape should be used to seal all joints. If pumps are to be operated at temperatures in excess of 160° F, it is important to insure a positive head to the pump to prevent cavitation.
3. The discharge plumbing from the pump should be properly sized to the flow rate to prevent line pressure loss to the work area. It is essential to provide a safety bypass valve between the pump and the work area to protect the pump from pressure spikes in the event of a blockage or the use of a shut-off gun.

4. Use of a dampener is necessary to minimize pulsation at drive elements, plumbing, connections, and other system areas. The use of a dampener with Giant Industries, Inc. pumps is optional, although recommended by Giant Industries, Inc. to further reduce system pulsation. Dampeners can also reduce the severity of pressure spikes that occur in systems using a shut-off gun. A dampener must be positioned downstream from the unloader.

5. Crankshaft rotation on Giant Industries, Inc. pumps should be made in the direction designated by the arrows on the pump crankcase. Reverse rotation may be safely achieved by following a few guidelines available upon request from Giant Industries, Inc. Required horsepower for system operation can be obtained from the charts on pages 3-9.

6. Before beginning operation of your pumping system, remember: Check that the crankcase and seal areas have been properly lubricated per recommended schedules. Do not run the pump dry for extended periods of time. Cavitation will result in severe damage. Always remember to check that all plumbing valves are open and that pumped media can flow freely to the inlet of the pump.

Finally, remember that high pressure operation in a pump system has many advantages. But, if it is used carelessly and without regard to its potential hazard, it can cause serious injury.

IMPORTANT OPERATING CONDITIONS

Failure to comply with any of these conditions invalidates the warranty.

1. Prior to initial operation, add oil to the crankcase so that oil level is between the two lines on the oil dipstick. **DO NOT OVERFILL.**

Use Giant oil

Crankcase oil should be changed after the first 50 hours of operation, then at regular intervals of 500 hours or less depending on operating conditions.

2. Pump operation must not exceed rated pressure, volume, or RPM. A pressure relief device must be installed in the discharge of the system.

3. Acids, alkalines, or abrasive fluids cannot be pumped unless approval in writing is obtained before operation from Giant Industries, Inc.

4. Run the pump dry approximately 10 seconds to drain the water before exposure to freezing temperatures.

Specifications Model P217A

	U.S.	(Metric)
1750 RPM[†]		
Ratings (Continuous)	1.8 GPM @ 2000 PSI	(6.8 LPM @ 137 bar)
Ratings (Intermittent)	1.8 GPM @ 2500 PSI*	(6.8 LPM @ 172 bar)
3450 RPM[†]		
Ratings (Continuous)	3.3 GPM @ 2000 PSI	(12.5 LPM @ 137 bar)
Ratings (Intermittent)	3.3 GPM @ 2500 PSI*	(12.5 LPM @ 172 bar)
Inlet Pressure	-4.35 to 140 PSI	(-0.3 to 10 bar)
RPM		Up to 3450 RPM
Plunger Diameter	0.71"	18mm
Stroke	0.22"	5.5mm
Temperature of Pumped Fluids	Up to 160° F	(71°C)
Inlet Ports		(2) 1/2" BSP
Discharge Ports		(2) 3/8" BSP
Shaft Rotation		Top of Pulley Towards Fluid End
Crankshaft Diameter		24mm
Key Width		8mm
Shaft Mounting		Right Side Facing Manifold
Weight	11 lbs. 11oz.	(5 kg)
Crankcase Oil Capacity	7.5 fl.oz.	(0.2 liter)
Extended Crankcase Oil Capacity	9.0 fl.oz.	(0.3 liter)
Volumetric Efficiency @ 1750 RPM		0.94
Volumetric Efficiency @ 3450 RPM		0.87
Mechanical Efficiency @ 3450 RPM		0.86

[†]Positive inlet pressure required

Consult the factory for special requirements that must be met if the pump is to operate beyond one or more of the limits specified above.

NOTE:

In order to drive the pump from the side opposite the present shaft extension, simply remove the valve casing from the crankcase and rotate the pumps 180 degrees to the desired position. Be certain to rotate the seal case (item #20) as well, so that the weep holes are down at the six o'clock position. Exchange the oil fill and the oil drain plugs, also. Refer to the repair instructions as necessary for the proper assembly sequence.

P217A HORSEPOWER REQUIREMENTS					
RPM	GPM	1000 PSI	1500 PSI	2000 PSI	2500 PSI*
250	0.3	0.2	0.3	0.4	0.4
500	0.5	0.4	0.5	0.7	0.9
1000	1.0	0.7	1.1	1.4	1.8
1450	1.5	1.0	1.5	2.1	2.6
1750	1.8	1.2	1.9	2.5	3.1
3000	2.9	2.0	3.0	4.0	5.0
3200	3.1	2.1	3.2	4.2	5.3
3450	3.3	2.3	3.4	4.6	5.7

*Intermittent duty only

HORSEPOWER RATINGS:

The rating shown are the power requirements for the pump. Gas engine power outputs must be approximately twice the pump power requirements shown above.

We recommend a 1.15 service factor be specified when selecting an electric motor as the power source. To compute specific pump horse power requirements, use the following formula:

$$HP = (GPM \times PSI) / 1450$$

Specifications Model P218A

	U.S.	(Metric)
Volume	Up to 3.4 GPM	(12.9 LPM)
Discharge Pressure (Continuous)	Up to 2000 PSI	(137 bar)
Discharge Pressure (Intermittent)	Up to 2500 PSI*	(172 bar)
Inlet Pressure	- 4.35 to 140 PSI	(-0.3 to 10 bar)
RPM	Up to 1750 RPM	
Plunger Diameter	0.71"	18mm
Stroke	0.39"	10.0mm
Temperature of Pumped Fluids	Up to 160°F	(71°C)
Inlet Ports		(2) 1/2" BSP
Discharge Ports		(2) 3/8" BSP
Shaft Rotation		Top of Pulley Towards Fluid End
Crankshaft Diameter		24mm
Key Width		8mm
Shaft Mounting		Right Side Facing Manifold
Weight	11 lbs. 11oz.	(5 kg)
Crankcase Oil Capacity	7.5 fl.oz.	(0.2 liter)
Extended Crankcase Oil Capacity	9.0 fl.oz.	(0.3 liter)
Volumetric Efficiency @ 1750 RPM		0.96
Mechanical Efficiency @ 1750 RPM		0.85
NPSHR @ 1450 RPM	21.0 Ft-W	(6.4 mW)

Consult the factory for special requirements that must be met if the pump is to operate beyond one or more of the limits specified above.

NOTE:

In order to drive the pump from the side opposite the present shaft extension, simply remove the valve casing from the crankcase and rotate the pumps 180 degrees to the desired position. Be certain to rotate the seal case (item #20) as well, so that the weep holes are down at the six o'clock position. Exchange the oil fill and the oil drain plugs, also. Refer to the repair instructions as necessary for the proper assembly sequence.

P218A HORSEPOWER REQUIREMENTS					
RPM	GPM	1000 PSI	1500 PSI	2000 PSI	2500 PSI*
250	0.5	0.3	0.5	0.7	0.8
500	1.0	0.7	1.0	1.3	1.7
1000	1.9	1.3	2.0	2.7	3.4
1450	2.8	1.9	2.9	3.9	4.9
1750	3.4	2.3	3.5	4.7	5.9

*Intermittent duty only

HORSEPOWER RATINGS:

The rating shown are the power requirements for the pump. Gas engine power outputs must be approximately twice the pump power requirements shown above.

We recommend a 1.15 service factor be specified when selecting an electric motor as the power source. To compute specific pump horse power requirements, use the following formula:

$$HP = (GPM \times PSI) / 1450$$

Specifications

Model P219A

	U.S.	(Metric)
Volume	Up to 4.2 GPM	(15.9 LPM)
Discharge Pressure (Continuous)	Up to 2000 PSI	(13.7 bar)
Discharge Pressure (Intermittent)	Up to 2500 PSI*	(17.2 bar)
Inlet Pressure	- 4.35 to 140 PSI	(-0.3 to 10 bar)
RPM	Up to 1750 RPM	
Plunger Diameter	0.71"	18mm
Stroke	0.49"	12.4mm
Temperature of Pumped Fluids	Up to 160°F	(71° C)
Inlet Ports		(2) 1/2" BSP
Discharge Ports		(2) 3/8" BSP
Shaft Rotation		Top of Pulley Towards Fluid End
Crankshaft Diameter		24mm
Key Width		8mm
Shaft Mounting		Right Side of Manifold
Weight	11 lbs. 11oz.	(5 kg)
Crankcase Oil Capacity	7.5 fl.oz.	(0.2 liter)
Extended Crankcase Oil Capacity	9.0 fl.oz.	(0.3 liter)
Mechanical Efficiency @ 1750 RPM		0.85
NPSHR @ 1450 RPM	21.0 Ft-W	(6.4 mW)

Consult the factory for special requirements that must be met if the pump is to operate beyond one or more of the limits specified above.

NOTE:

In order to drive the pump from the side opposite the present shaft extension, simply remove the valve casing from the crankcase and rotate the pumps 180 degrees to the desired position. Be certain to rotate the seal case (item #20) as well, so that the weep holes are down at the six o'clock position. Exchange the oil fill and the oil drain plugs, also. Refer to the repair instructions as necessary for the proper assembly sequence.

P219A HORSEPOWER REQUIREMENTS					
RPM	GPM	1000 PSI	1500 PSI	2000 PSI	2500 PSI*
250	0.6	0.4	0.6	0.8	1.0
500	1.2	0.8	1.2	1.7	2.1
1000	2.4	1.7	2.5	3.3	4.1
1450	3.5	2.4	3.6	4.8	6.0
1750	4.2	2.9	4.3	5.8	7.2

*Intermittent duty only

HORSEPOWER RATINGS:

The rating shown are the power requirements for the pump. Gas engine power outputs must be approximately twice the pump power requirements shown above.

We recommend a 1.15 service factor be specified when selecting an electric motor as the power source. To compute specific pump horse power requirements, use the following formula:

$$HP = (GPM \times PSI) / 1450$$

Specifications Model P220A

	U.S.	(Metric)
Volume	Up to 4.7GPM	(17.8 LPM)
Discharge Pressure (Continuous)	Up to 2000 PSI	(137 bar)
Discharge Pressure (Intermittent)	Up to 2500 PSI*	(172 bar)
Inlet Pressure	14 to 140 PSI	(1 to 10 bar)
RPM		Up to 1750 RPM
Plunger Diameter	0.71"	18mm
Stroke	0.56"	14.1mm
Temperature of Pumped Fluids	Up to 160°F	
Inlet Ports		(2) 1/2" BSP
Discharge Ports		(2) 3/8" BSP
Shaft Rotation		Top of Pulley Towards Fluid End
Crankshaft Diameter		24mm
Key Width		8mm
Shaft Mounting		Right Side Facing Manifold
Weight	11 lbs. 11oz.	(5 kg)
Crankcase Oil Capacity	7.5 fl.oz.	(0.2 liter)
Extended Crankcase Oil Capacity	9.0 fl.oz.	(0.3 liter)
Volumetric Efficiency @ 1750 RPM		0.95
Mechanical Efficiency @ 1750 RPM		0.86
NPSHR @ 1450 RPM	21.7 Ft-W	(6.4 mW)

Consult the factory for special requirements that must be met if the pump is to operate beyond one or more of the limits specified above.

NOTE:

In order to drive the pump from the side opposite the present shaft extension, simply remove the valve casing from the crankcase and rotate the pumps 180 degrees to the desired position. Be certain to rotate the seal case (item #20) as well, so that the weep holes are down at the six o'clock position. Exchange the oil fill and the oil drain plugs, also. Refer to the repair instructions as necessary for the proper assembly sequence.

P220A HORSEPOWER REQUIREMENTS						
RPM	GPM	1000 PSI	1500 PSI	1750 PSI	2000 PSI	2500 PSI*
250	0.7	0.5	0.7	0.8	1.0	1.2
500	1.3	0.9	1.3	1.6	1.8	2.2
1000	2.7	1.9	2.8	3.1	3.7	4.7
1450	3.9	2.7	4.0	4.6	5.4	6.7
1750	4.7	3.2	4.9	5.5	6.5	

***Intermittent duty only**

HORSEPOWER RATINGS:

The rating shown are the power requirements for the pump. Gas engine power outputs must be approximately twice the pump power requirements shown above.

We recommend a 1.15 service factor be specified when selecting an electric motor as the power source. To compute specific pump horse power requirements, use the following formula:

$$HP = (GPM \times PSI) / 1450$$

Specifications Model P221A

	U.S.	(Metric)
1750 RPM⁺		
Ratings (Continuous)	2.34 GPM @ 2000 PSI.....	(8.9 LPM @ 137 bar)
Ratings (Intermittent)	2.34 GPM @ 2500 PSI*...	(8.9 LPM @ 172 bar)
3450 RPM⁺		
Ratings (Continuous)	4.2 GPM @ 2000 PSI.....	(15.9 LPM @ 137 bar)
Inlet Pressure	-4.35 to 140 PSI	(-0.3 to 10 bar)
RPM	Up to 3450 RPM	
Plunger Diameter	0.71"	18mm
Stroke	0.28"	7.0mm
Temperature of Pumped Fluids	Up to 160° F	
Inlet Ports	(2) 1/2" BSP	
Discharge Ports	(2) 3/8" BSP	
Shaft Rotation	Top of Pulley Towards Fluid End	
Crankshaft Diameter	24mm	
Key Width	8mm	
Shaft Mounting	Right Side Facing Manifold	
Weight	11 lbs. 11oz.	(5 kg)
Crankcase Oil Capacity	7.5 fl.oz.	(0.2 liter)
Extended Crankcase Oil Capacity	9.0 fl.oz.	(0.3 liter)
Volumetric Efficiency @ 1750 RPM	0.95	
Volumetric Efficiency @ 3450 RPM	0.87	
Mechanical Efficiency @ 1750 RPM	0.86	

⁺Positive inlet pressure required

Consult the factory for special requirements that must be met if the pump is to operate beyond one or more of the limits specified above.

NOTE:

In order to drive the pump from the side opposite the present shaft extension, simply remove the valve casing from the crankcase and rotate the pumps 180 degrees to the desired position. Be certain to rotate the seal case (item #20) as well, so that the weep holes are down at the six o'clock position. Exchange the oil fill and the oil drain plugs, also. Refer to the repair instructions as necessary for the proper assembly sequence.

P221A HORSEPOWER REQUIREMENTS					
RPM	GPM	1000 PSI	1500 PSI	2000 PSI	2500 PSI*
250	0.3	0.2	0.3	0.5	0.6
500	0.7	0.5	0.7	0.9	1.2
1000	1.3	0.9	1.4	1.8	2.3
1450	1.9	1.3	2.0	2.7	3.3
1750	2.3	1.6	2.4	3.2	4.0
3000	3.7	2.5	3.8	5.0	6.3
3200	3.9	2.7	4.0	5.4	6.7
3450	4.2	2.9	4.3	5.8	

*Intermittent duty only

HORSEPOWER RATINGS:

The rating shown are the power requirements for the pump. Gas engine power outputs must be approximately twice the pump power requirements shown above.

We recommend a 1.15 service factor be specified when selecting an electric motor as the power source. To compute specific pump horse power requirements, use the following formula:

$$HP = (GPM \times PSI) / 1450$$

Specifications Model P227

	U.S.	(Metric)
1750 RPM⁺		
Ratings (Continuous)	2.1 GPM @ 2000 PSI	(8.0 LPM @ 137 bar)
Ratings (Intermittent)	2.1 GPM @ 2500 PSI*	(8.0 LPM @ 172 bar)
3450 RPM⁺		
Ratings (Continuous)	3.8 GPM @ 2000 PSI	(14.4 LPM @ 137 bar)
Ratings (Intermittent)	3.8 GPM @ 2500 PSI*	(14.4 LPM @ 172 bar)
Inlet Pressure	-4.35 to 140 PSI	(-0.3 to 10 bar)
RPM		Up to 3450 RPM
Plunger Diameter	0.71"	18mm
Stroke	0.25"	6.3mm
Temperature of Pumped Fluids	Up to 160° F	(71°C)
Inlet Ports		(2) 1/2" BSP
Discharge Ports		(2) 3/8" BSP
Shaft Rotation		Top of Pulley Towards Fluid End
Crankshaft Diameter		24mm
Key Width		8mm
Shaft Mounting		Right Side Facing Manifold
Weight	11 lbs. 11oz.	(5 kg)
Crankcase Oil Capacity	7.5 fl.oz.	(0.2 liter)
Extended Crankcase Oil Capacity	9.0 fl.oz.	(0.3 liter)
Volumetric Efficiency @ 1750 RPM		0.95
Volumetric Efficiency @ 3450 RPM		0.87
Mechanical Efficiency @ 3450 RPM		0.86

⁺Positive inlet pressure required

Consult the factory for special requirements that must be met if the pump is to operate beyond one or more of the limits specified above.

NOTE:

In order to drive the pump from the side opposite the present shaft extension, simply remove the valve casing from the crankcase and rotate the pumps 180 degrees to the desired position. Be certain to rotate the seal case (item #20) as well, so that the weep holes are down at the six o'clock position. Exchange the oil fill and the oil drain plugs, also. Refer to the repair instructions as necessary for the proper assembly sequence.

P227 HORSEPOWER REQUIREMENTS					
RPM	GPM	1000 PSI	1500 PSI	2000 PSI	2500 PSI*
250	0.3	0.2	0.3	0.4	0.5
500	0.6	0.4	0.6	0.8	1.0
1000	1.2	0.8	1.2	1.7	2.1
1450	1.7	1.2	1.8	2.4	3.0
1750	2.1	1.4	2.2	2.9	3.6
3000	3.3	2.3	3.4	4.6	5.7
3200	3.5	2.4	3.6	4.9	6.1
3450	3.8	2.6	3.9	5.2	6.5

*Intermittent duty only

HORSEPOWER RATINGS:

The rating shown are the power requirements for the pump. Gas engine power outputs must be approximately twice the pump power requirements shown above.

We recommend a 1.15 service factor be specified when selecting an electric motor as the power source. To compute specific pump horse power requirements, use the following formula:

$$HP = (GPM \times PSI) / 1450$$

Specifications

Model P230

	U.S.	(Metric)
1750 RPM⁺		
Ratings (Continuous)	1.1 GPM @ 2000 PSI	(4.2 LPM @ 137 bar)
Ratings (Intermittent)	1.1 GPM @ 2500 PSI*	(4.2 LPM @ 137 bar)
3450 RPM⁺		
Ratings (Continuous)	2.05 GPM @ 2000 PSI	(7.8 LPM @ 137 bar)
Ratings (Intermittent)	2.05 GPM @ 2500 PSI*	(7.8 LPM @ 172 bar)
Inlet Pressure	14 to 140 PSI	(1 to 10 bar)
RPM		Up to 3450 RPM
Plunger Diameter	0.71"	18mm
Stroke	0.13"	3.4mm
Temperature of Pumped Fluids	Up to 160°F	(71°C)
Inlet Ports		(2) 1/2" BSP
Discharge Ports		(2) 3/8" BSP
Shaft Rotation		Top of Pulley Towards Fluid End
Crankshaft Diameter		24mm
Key Width		8mm
Shaft Mounting		Right Side Facing Manifold
Weight	11 lbs. 11oz.	(5 kg)
Crankcase Oil Capacity	7.5 fl.oz.	(0.2 liter)
Extended Crankcase Oil Capacity	9.0 fl.oz.	(0.3 liter)
Volumetric Efficiency @ 1750 RPM		0.94
Volumetric Efficiency @ 3450 RPM		0.87
Mechanical Efficiency @ 3450 RPM		0.86

⁺Positive inlet pressure required

Consult the factory for special requirements that must be met if the pump is to operate beyond one or more of the limits specified above.

NOTE:

In order to drive the pump from the side opposite the present shaft extension, simply remove the valve casing from the crankcase and rotate the pumps 180 degrees to the desired position. Be certain to rotate the seal case (item #20) as well, so that the weep holes are down at the six o'clock position. Exchange the oil fill and the oil drain plugs, also. Refer to the repair instructions as necessary for the proper assembly sequence.

P230 HORSEPOWER REQUIREMENTS					
RPM	GPM	1000 PSI	1500 PSI	2000 PSI	2500 PSI*
250	0.2	0.1	0.2	0.2	0.3
500	0.3	0.2	0.3	0.4	0.5
1000	0.6	0.4	0.7	0.9	1.1
1450	0.9	0.6	0.9	1.3	1.6
1750	1.1	0.8	1.1	1.5	1.9
3000	1.8	1.2	1.8	2.5	3.1
3200	1.9	1.3	2.0	2.6	3.3
3450	2.0	1.4	2.1	2.8	3.5

***Intermittent duty only**

HORSEPOWER RATINGS:

The rating shown are the power requirements for the pump. Gas engine power outputs must be approximately twice the pump power requirements shown above.

We recommend a 1.15 service factor be specified when selecting an electric motor as the power source. To compute specific pump horse power requirements, use the following formula:

$$HP = (GPM \times PSI) / 1450$$

Spare Parts

P217/P218/P219/P220/P221/P227/P230 Pumps

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	08300	Crankcase	1	16B	08455	Plunger Pipe	3
2	06773	Oil Dipstick with O-Ring	1	16C	08456	Tension Screw	3
3	08302	Crankcase Cover, Short	1	16D	07676	Copper Gasket	3
3	08302-L	Crankcase Cover, Long	1	16D ⁺⁺	07204-0100	Crush Washer, 316 S.S.	3
3A	07190	Drain Plug & Gasket	1	17	08442	Wrist Pin	3
4	08005	O-Ring	1	18	07770	O-Ring	3
5	06273	Oil Drain Plug	1	19	08356-0010	Oil Seal	3
5A	08192	Gasket	1	20	08444	Seal Case	3
6	07188	Screw, Crankcase Cover	4	21	08443	O-Ring	3
6A	01176-2	Spring Washer	4	23	08477	V-Sleeve, Weep	3
7	08303	Bearing Cover I	2	23A	08087	V-Sleeve, Brown	3
8	08439*	Lid	1	24	07904	Pressure Ring	3
10	07225	Screw with Lock Washer	8	25	08445	Weep Return Ring	3
11	01166	Radial Shaft Seal	1	26	06582 ⁺	Valve Casing 1/2" Inlet Ports	1
12A	08020	Ball Bearing	1	27	07849	Valve Seat	6
12B	01020	Ball Bearing	1	28	07491	Valve Plate	6
13	08465	Crankshaft (P217)	1	29	07906	Valve Spring	6
13	08440	Crankshaft (P218)	1	30	07907	Valve Spring Retainer	6
13	08466	Crankshaft (P219)	1	31	07853	O-Ring	6
13	08467	Crankshaft (P220)	1	32	07928	Valve Plug	6
13	12258	Crankshaft (P221)	1	32X	07946	Valve Assembly Complete	6
13	06547	Crankshaft (P227)	1	33	07913	O-Ring	6
13	06694	Crankshaft (P230)	1	34	08316	Hex Head Cap Screw	8
14	06207	Woodruff Key	1	38	13338	Plug, 3/8" BSP	1
15	08333	Connecting Rod	3	38A	08486	Copper Crush Washer, 3/8"	1
16	08469	Plunger, Complete, 18mm	3	39	07109	Plug, 1/2" BSP	1
16A	08468	Plunger Base	3	39A	07661	Seal	1

* For pumps w/ 3/8" Inlet, order p/n 08446

** For pumps w/316 S.S. crush washer

* If a sight glass is required the lid (#08439) can be replaced by a sight glass (#08490) and o-ring (#08492).

Repair Kits

P217/P218/P219/P220/P221/P227/P230 Pumps

Plunger Packing Kit

Part # 09164

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
23	08477	V-Sleeve, weep	3
23A	08087	V-Sleeve, brown	3
24	07904	Pressure Ring	3

Teflon Plunger Packing Kit

Part # 09164-0020

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
23	08087-0020	V-Sleeve	6
24	07904	Pressure Ring	3

Valve Assembly Kit

Part # 09116

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
32X	07946	Valve Assembly Complete	6
31	07853	O-Ring	6

Optional Viton Seal Kit

09456-200

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
21	08443-0001	O-Ring, Viton	3
23	07902-0010	V-Sleeve, with support ring, Viton	6
24	07904	Pressure Ring	3
31	07853-0001	O-Ring, Viton	6
33	07913-0001	O-Ring, Viton	6

Oil Seal Kit

Part # 09144

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
19	08356-0010	Oil Seal	3

Pump Torque Specifications

P217/P218/P219/P220/P221/P227/P230

<u>Position</u>	<u>Item#</u>	<u>Description</u>	<u>Torque Amount</u>
16C	08456	Tension Screw, Plunger	220 (in.-lbs.)
32	07928	Valve Plug	33 or 59* (ft.-lbs.)
34	08316	Hex Head Cap Screw, Valve Casing	105 (in.-lbs.)

* For pumps manufactured prior to 5/97, tighten plugs to 33 ft.lbs. Otherwise, tighten to 59 ft.-lbs.

Pump Mounting Selection Guide

<p>Bushings 01074 - 24 mm Tapered H Bushing</p>
<p>Pulley & Sheaves 01061 - 7.75" Cast Iron 1 gr. - AB Section 01062 - 7.75" Cast Iron - 2 gr. - AB Section</p>
<p>Rails 01160 - Plated Steel Channel Rails (L=5.75"x W=1.00"x h=2.50") 01161 - Plated Steel Channel Rails (L=5.75"x W=1.00"x H=2.50")</p>

PUMP SYSTEM MALFUNCTION

<u>MALFUNCTION</u>	<u>CAUSE</u>	<u>REMEDY</u>
The Pressure and/ or the Delivery Drops	Worn packing seals Broken valve spring Belt slippage Worn or Damaged nozzle Fouled discharge valve Fouled inlet strainer Worn or Damaged hose Worn or Plugged relief valve on pump Cavitation pump for restrictions Unloader	Replace packing seals Replace spring Tighten or Replace belt Replace nozzle Clean valve assembly Clean strainer Repair/Replace hose Clean, Reset, and Replace worn parts Check suction lines on inlet of Check for proper operation
Water in crankcase	High humidity Worn seals	Reduce oil change interval Replace seals
Noisy Operation	Worn bearings oil with Cavitation	Replace bearings, Refill crankcase recommended lubricant Check inlet lines for restrictions and/or proper sizing
Rough/Pulsating Operation with Pressure Drop	Worn packing Inlet restriction Accumulator pressure Unloader Cavitation	Replace packing Check system for stoppage, air leaks, correctly sized inlet plumbing to pump Recharge/Replace accumulator Check for proper operation Check inlet lines for restrictions and/or proper size
Pressure Drop at Gun	Restricted discharge plumbing	Re-size discharge plumbing to flow rate of pump
Excessive Leakage	Worn plungers Worn packing/seals Excessive vacuum Cracked plungers Inlet pressure too high	Replace plungers Adjust or Replace packing seals Reduce suction vacuum Replace plungers Reduce inlet pressure
High Crankcase Temperature	Wrong Grade of oil Improper amount of oil in crankcase	Giant oil is recommended Adjust oil level to proper amount

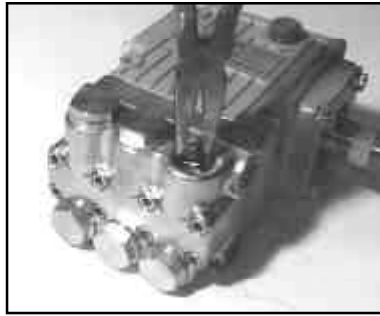
Preventative Maintenance Check-List & Recommended Spare Parts List						
Check	Daily	Weekly	50hrs	Every 500 hrs	Every 1500 hrs	Every 3000 hrs
Oil Level/Quality	X					
Oil Leaks	X					
Water Leaks	X					
Belts, Pulley		X				
Plumbing		X				
Recommended Spare Parts						
Oil Change (1 Quart) p/n 1153			X	X		
Seal Spare Parts (1 kit/pump) (See page 12 for kit list)					X	
Oil Seal Kit (1 kit/pump) (See page 12 for kit list)					X	
Valve Spare Parts (1 kit/pump) (See page 12 for kit list)						X

REPAIR INSTRUCTIONS - P217/P218/P219/P220/P221/P227/P230 PUMPS

NOTE: Always take time to lubricate all metal and nonmetal parts with a light film of oil before reassembly. This step will ensure proper fit, at the same time protecting the pump nonmetal parts (i.e., the elastomers) from cutting and scoring.



1. With a 22mm socket wrench, remove the (3) discharge valve plugs and (3) inlet valve plugs (32). Inspect the o-ring (33) for wear and replace if damaged.



2. Using a needle nose pliers, remove the inlet and discharge valve assemblies (32X).



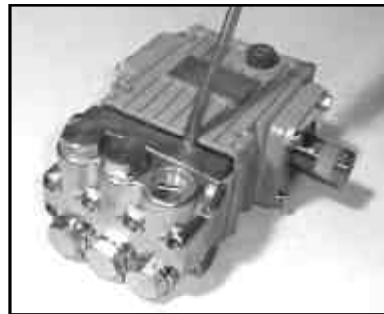
3. By inserting a small screw driver between the valve seat (27) and the valve spring retainer (30), the valve assembly can be separated.



4. Remove the o-ring (31). Inspect all parts for wear and replace as necessary. For pumps manufactured prior to 5/97, tighten plugs (32) to 33 ft.-lbs. otherwise, apply one drop of Loctite 243 to the valve plugs (32) and tighten to 59 ft.-lbs.



5. Next, use a 5mm allen wrench to remove the 8 socket head cap screws (34).



6. Carefully slide the valve casing (26) out over the plungers.



7. Remove the weep return ring (25), pressure ring (24), and v-sleeve (23) from the valve casing (26). Remove the v-sleeve (23A) from the seal case (20).

Inspect all parts, including o-ring (21) for wear and replace as necessary

8. Check surfaces of plunger (16). A damaged surface will cause accelerated wear on the seals. Deposits of any kind must be carefully removed from the plunger surface. A damaged plunger must be replaced!



9. If the crankcase oil seals (19) are to be replaced, they can be removed by prying loose with a flat screwdriver. Take care not to make contact with the plunger.

REPAIR INSTRUCTIONS - P217/P218/P219/P220/P221/P227/P230 PUMPS

10. If the ceramic plunger pipe (16B) is damaged, remove the plunger bolt (16C). Discard the old plunger pipe (16B) and copper gasket (16D), and clean the old locktite from the plunger bolt (16C) and plunger base (16A). **(For pumps that use the 316 S.S. crush washer (16D), fatten the washer prior to plunger reassembly)** Replace the plunger with the new one and locktite the plunger bolt and torque to 220 inch-pounds.

NOTE: If there are deposits of any kind (i.e., lime deposits) in the valve casing, be certain that the weep holes in the weep return ring (25) and valve casing (26) have not been plugged.

Reassembly sequence of the P217/P218/P219/P220/P221/P227/P230 pumps

- 1) If oil seals (19) were removed, replace with seal lip towards crankcase. Lubricate seals before replacing.
- 2) Replace seal case (20) with o-rings (21) over plungers. Generously lubricate o-rings and oil seal before reassembly. Replace v-sleeve (23A) over plungers (16)..
- 3) Generously lubricate v-sleeve (23). Assemble v-sleeves (22) into valve casing (#26). Assemble weep return ring (25) and pressure ring (24) over plungers (16). Slide valve casing over plungers and seat firmly. Replace the eight socket head cap screws (34) and tighten to 105 inch-pounds in a crossing pattern.
- 4) Replace the six o-rings (31) and the six valve assemblies (32X). Now replace the six valve plug o-rings (33). For pumps manufactured prior to 5/97, tighten plugs (32) to 33 ft-lbs. otherwise, apply one drop of Loctite 243 to the valve plugs (32) and tighten to 59 ft.-lbs.

