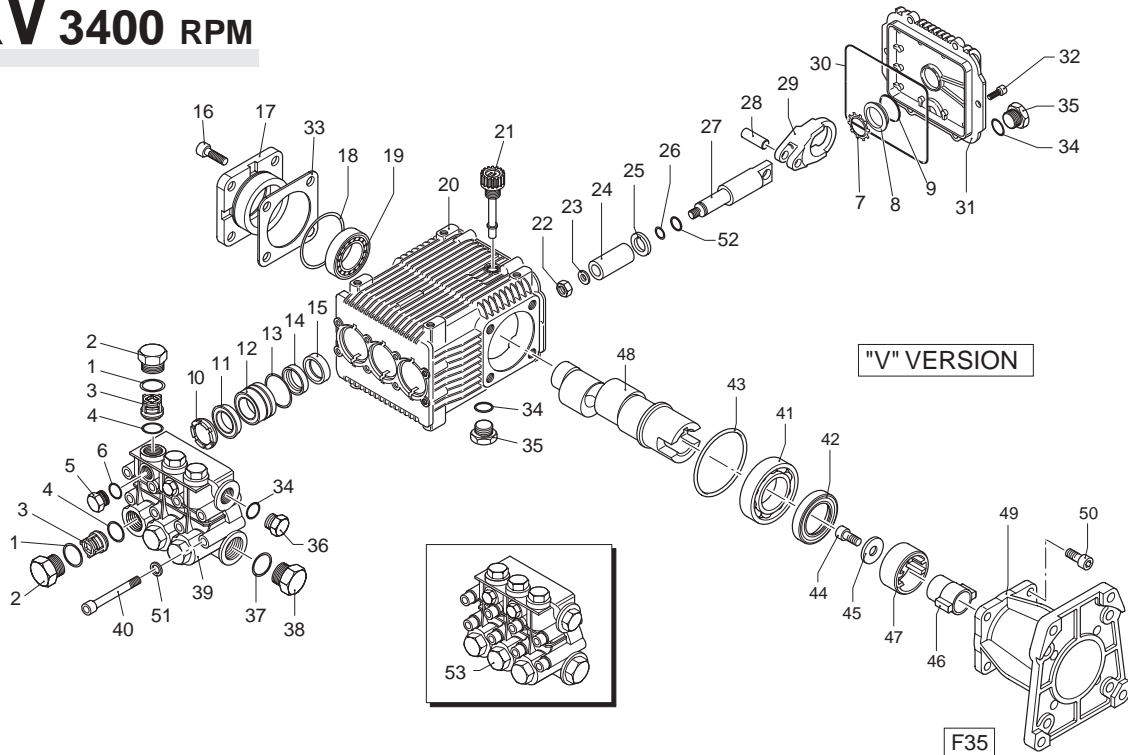


# GRKV 3400 RPM



Pos.	Code	Description	Qty.
1	960160	O-Ring	6
1	960090	Brass valve cap(478 in/lbs) □	6
1	960850	S.S. valve cap (478 in/lbs) □	6
1	960090T	Brass valve cap 1/4" threaded	1
1	960850T	SS valve cap 1/4" threaded	1
3	889052	Complete valve	6
4	880830	O-Ring	6
5	880581	Plug 1/4" G (brass) ○	2
5	1380690	Plug 1/4" G (nickel plated) □	2
6	820510	O-Ring	2
7	1260430	Snap ring	1
8	1260250	Oil sight glass	1
9	1140450	O-Ring	1
10	960110	Support ring	3
11	880320	High pressure packing	3
12	1380090	Piston guide	3
13	961240	O-Ring	3
14	880330	Low pressure seal	3
15	1383130	Oil seal	3
16	850370	Bolt (217 in/lbs)	4
17	1380050	Bearing support	1
18	640030	O-Ring	1
19	2280240	Bearing	1
20	1382770	Pump housing	1
21	880130	Vented oil cap	1
22	962010	Nut (106 in/lbs)	3
23	962000	Washer	3
24	1380940	Piston	3
25	1380950	Washer	3
26	600180	O-Ring	3
27	1380920	Piston rod	3
28	1380060	Piston rod pin	3
29	1383050	Aluminum con-rod	3
29	1383020	Bronze con-rod	3
30	1780510	O-Ring	1
31	1789010	Rear cover	1
32	1343510	Bolt (89 in/lbs)	6
33	1380120	0.10mm shim	1-3
33	1380130	0.20mm shim	1-3
33	1380530	0.25mm shim	1-3
33	1382810	0.05mm shim	1-3
34	740290	O-Ring	3
35	1980740	3/8" G plug	2

Pos.	Code	Description	Qty.
36	1980740	3/8" G plug Brass	1
36	1981180	3/8" G plug NP	1
37	180101	O-Ring	1
38	820361	Plug 1/2" Brass ○	1
38	960870	Plug 1/2" NP □	1
39	1381071	Brass pump head ○	1
39	1381070	Nickel plated pump head □	1
40	820150	Head bolt (217 in/lbs)	8
41	1380320	Bearing	1
42	621170	Oil seal	1
43	1380220	O-Ring	1
44	620440	Screw	1
45	2280450	Washer	1
46	2280410	Coupling	1
47	2280420	Coupling snap ring	1
48	2280440	Hollow shaft Ø 1"	1
49	2280430	Gas engine flange	1
50	180030	Bolt (217 in/lbs)	4
51	1381850	Washer	8
52	1080401	Back-up ring	3
53	1389232	Pump head assembly ○	1
53	1389224	Pump head assembly □	1

## Legend

Ø18	Ø18
For ○	For □
GRKV4G30A	GRKV4G35H
GRKV4G32	

## Repair Kits

Water Seals	Valves	Pistons	Oil Seals
Kit 1857	Kit 1828	Kit 2546	Kit 1856
Pos. Qty.	Pos. Qty.	Pos. Qty.	Pos. Qty.
11 3	3 6	22 3	15 3
13 3	4 6	23 3	18 1
14 3		24 3	30 1
		25 3	42 1
		26 3	43 1
		52 3	

## Support Rings

Pos.	Qty.
10	3

## Special Parts

Code	Description	Qty.
2809	Viton water seals Ø18	1